Fusion3

F200 3D Printer

REPAIR:
REMOVING THE REAR PANEL

Revision 7/7/2025

REMOVING & INSTALLING THE REAR PANEL FOR SERVICE

How to correctly remove and reinstall the rear panel on your F200.

BEFORE YOU BEGIN

Your printer should be off and cold.

Your printer should be unplugged.

Tools required:

- Torx T10 driver
- 2.5mm hex drive

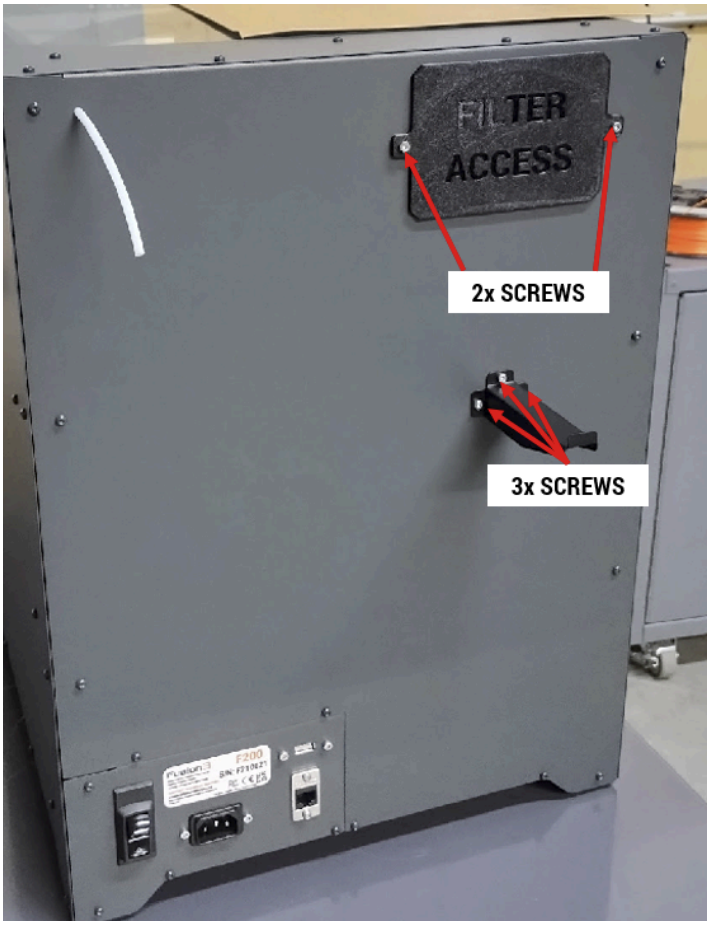
Extra parts required:

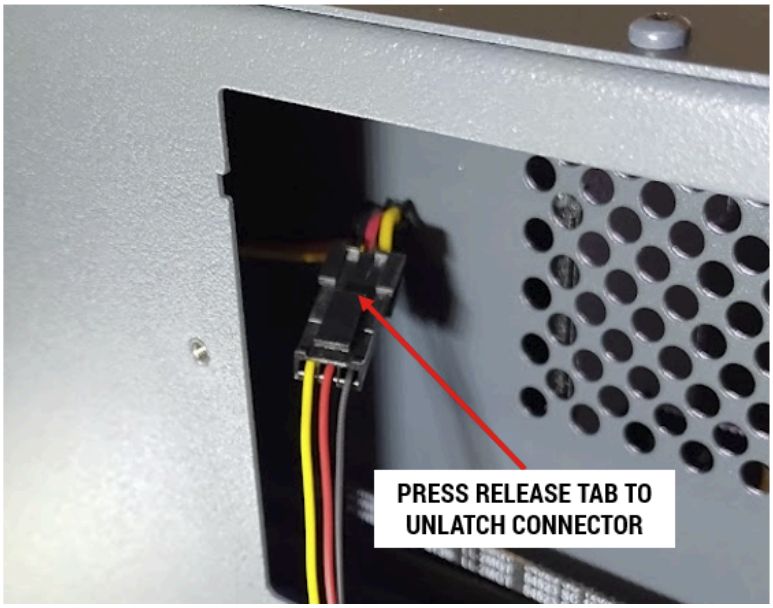
- 13x M3x6 SHCS

NOTE: Some of these pictures were taken on a pre-production printer and your printer will look slightly different.

REMOVAL

1. Unplug the printer
2. If your filament spool holder is mounted on the rear, remove it (3x M3 screws).
3. Remove the chamber filter from the printer (2x M3 screws & inline electrical connector).





4. Use the T10 driver to remove the 13 screws holding the rear panel onto the printer

a. The filament tube is a press fit through this panel, so after the screws are out you will need to carefully work the tube out of its hole so the panel can be fully separated from the printer.

REINSTALLATION

NOTE: THE SELF-THREADING SCREWS (T10 Head) MUST BE REPLACED WITH M3x6 SHCS.

1. Reinstall the rear panel
    a. Push the filament feed tube back through the hole in the panel.
    b. Reinstall the (13) screws.

2. Adjust the filament feed tube. Approx 100mm should extend outside the printer.

3. Reinstall the spool holder and filter.

STILL NEED HELP?

Contact our support team:

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https://www.fusion3design.com/contact-support/

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